

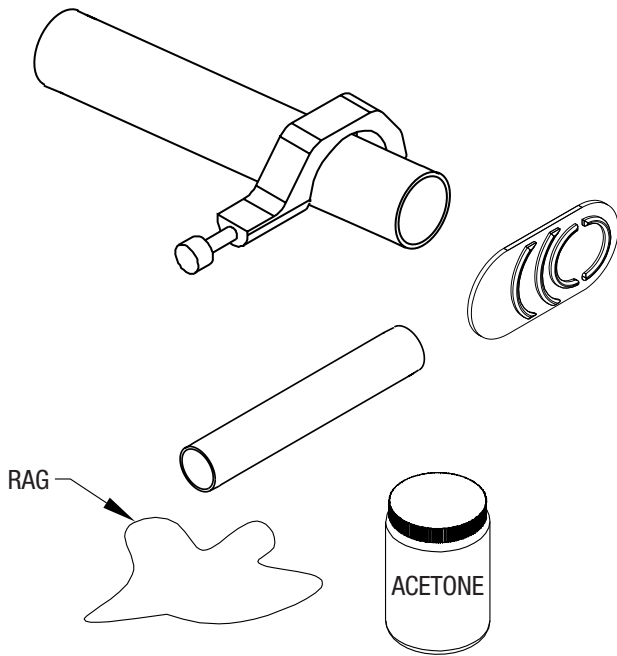
# Stab-Lock Install Guide



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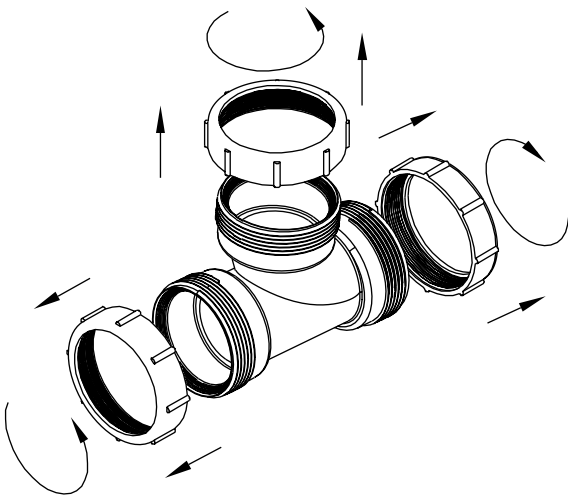
### STEP 1

Cut pipe square to appropriate length and deburr ends.  
Note: Be certain pipe is visibly free of any dirt or debris. Acetone cleaner may facilitate the cleaning process. Chop saw or pipe cutting tool will ensure square cuts.



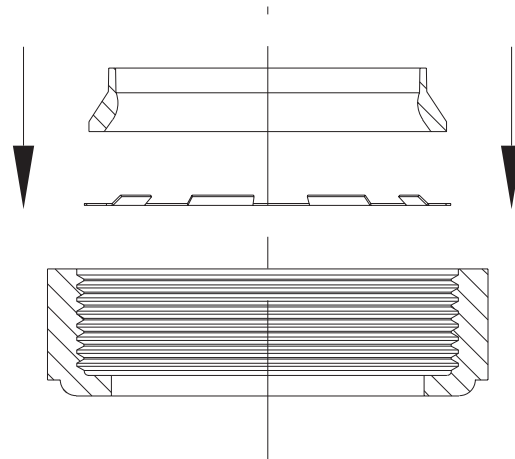
### STEP 2

Remove nuts from fittings.



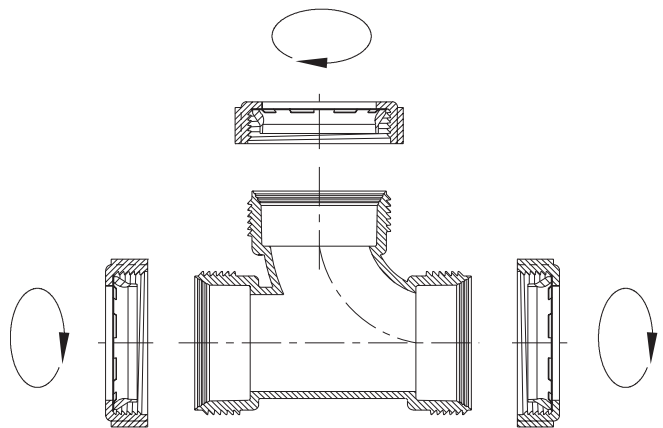
### STEP 3

Lubricate inside and outside of seal with petroleum jelly. Insert stainless steel ring and polyethylene seal into nut as shown.



### STEP 4

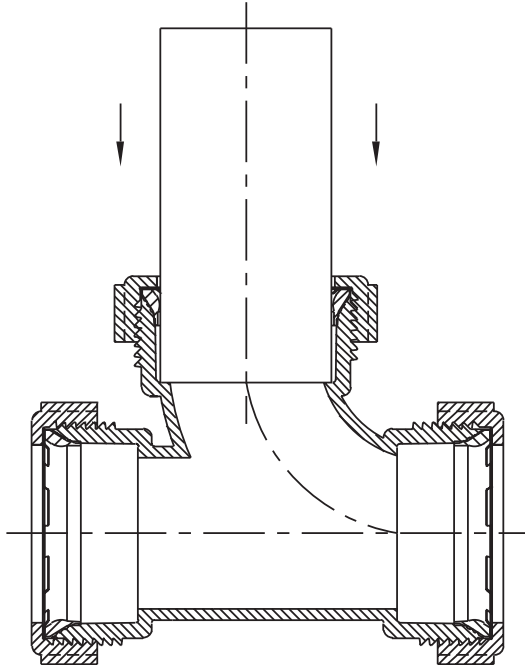
Lubricate fitting threads with petroleum jelly and reapply nuts containing ring and seal. Handtighten the nuts.



### STEP 5

Insert pipe into the joint assembly completely.

**Important:** Failure to insert pipe fully into the fitting could effect joint integrity.



### STEP 6

With the Zurn spanner wrench, tighten nuts until snug.

